

Mandan Refinery

Fact Sheet



REFINERY INFORMATION

The Mandan Refinery began operations in 1954 and today has a capacity of 74,000 barrels per day (bpd). It processes primarily sweet (low sulfur) domestic crude oil from North Dakota. The facility manufactures gasoline, diesel fuel, jet fuel, heavy fuel oils and liquefied petroleum gas. Refined products are trucked and railed from Mandan, and also shipped east via pipeline to supply the Jamestown area, eastern North Dakota and Minnesota.

FAST FACTS

- Mandan Refinery full-time employees: Approx. 250
- Crude oil capacity: 74,000 bpd

ENVIRONMENT

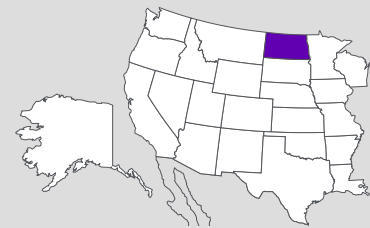
- Dedicated 640 acres as natural wildlife habitat
- Planted more than 11,000 trees with the Bismarck and Mandan
- Parks and Recreation Departments in past 25 years for Arbor Day

HEALTH AND SAFETY

- Achieved one of the best OSHA Recordable Rate safety performances as a site in 2014
- In 2015, the refinery logged 3.8 million hours without a Days Away From Work (DAFW) injury

COMMUNITY SUPPORT

- Donated \$800,000 in charitable giving to non-profit organizations in the Northern Great Plains in 2016
- Awarded a three-year, \$750,000 grant to Bismarck State College to develop a virtual process technology training program
- Completed a two-year, \$250,000 grant to the North Dakota Safety Council to develop a state-of-the-art training center
- Supports Child's Hope Learning Center, which provides daycare for special needs children in the Bismarck and Mandan, N.D. areas



COMPANY PROFILE

Andeavor is a premier, highly integrated marketing, logistics and refining company. Our retail-marketing system includes more than 3,100 stores marketed under multiple well-known fuel brands. We have an extensive logistics network, and operate 10 refineries with a combined capacity of approximately 1.2 million barrels per day in the mid-continent and western United States. We employ more than 13,000 talented people.

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CONTACTS

Ronald Day

Government & Public Affairs Manager
(701) 250 1954
ronald.w.day@andeavor.com

4207 Boulder Ridge Drive, Suite 200
Bismarck, ND 58503