

# El Paso Refinery

## Fact Sheet



### REFINERY INFORMATION

The El Paso Refinery is located approximately three miles east of downtown El Paso, Texas, on approximately 555 acres. The refinery was originally two facilities. The “North” portion was built in 1928, and the “South” portion was built in 1931. The operations of both sites were significantly modernized over the years, and the two plants were combined in 1993.

The El Paso Refinery has crude capacity of approximately 135,000 barrels per day, with operations including catalytic cracking, alkylation, and reforming. The refinery has marketing terminals and loading racks, with the loading rack having an estimated maximum capacity of 36,000 barrels per day.

Crude oil is delivered to the refinery via pipeline with access to the majority of the producing fields in the Permian Basin and Northern New Mexico. The refinery also has pipeline access to blendstocks and refined products from the Gulf Coast.

Products are delivered from the El Paso Refinery by truck, rail, and pipeline. There are three product pipelines out of El Paso, delivering to Arizona, Mexico, and New Mexico. The refinery has access to storage capacity of approximately 4.9 million barrels.

### COMPANY PROFILE

Andeavor is a premier, highly integrated marketing, logistics and refining company. Our retail-marketing system includes more than 3,300 stores marketed under multiple well-known fuel brands. We have an extensive logistics network, and operate 10 refineries with a combined capacity of approximately 1.2 million barrels per day in the mid-continent and western United States. We employ more than 14,000 talented people.

### FAST FACTS

- El Paso Refinery full-time employees: 473
- Crude oil capacity: 135,000 bpd

### ENVIRONMENT

- One of the first refineries in the US to install a Wet Gas Scrubber to reduce PM emissions.
- Installed Flare Gas Recovery System eliminating continuous waste gas flaring.
- Implemented process advancements to significantly reduce sulphur and benzene in fuels.
- On-site lab certifies finished products to meet all government specifications and regulations.

### HEALTH AND SAFETY

- We enforce a disciplined framework that includes comprehensive design, engineering, operating and maintenance practices. We use industry-recognized methodologies to assure process safety and asset integrity, and to reduce the risk of incidents.

### COMMUNITY SUPPORT

- Provide \$1.5M in annual community investment funds to non-profit organizations in El Paso and the Permian Basin.
- Provided \$125,000 grant to the American Red Cross to purchase an emergency response vehicle.
- Provided \$50,000 grant to the City of El Paso for public safety.
- Developed partnerships and provided approximately \$375,000 in grants for STEM education programs in multiple schools across the EPISD, YISD and SISD school districts.
- Funded \$375,000 in 2017 for basic community needs for organizations such as food banks, homeless shelters, and Habitat for Humanity.



### CONTACTS

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