SAFETY DATA SHEET



Diesel/Biodiesel Blend/B 20

Section 1. Identification

GHS product identifier

: Diesel/Biodiesel Blend/B 20

Other means of identification

: B20 Biodiesel/Diesel Blend/Gas Oil Solution

Relevant identified uses of the substance or mixture and uses advised against

Fuel. Biodiesel solution 20% or greater.

Supplier's details

: Western Refining Company LP

123 W. Mills Avenue El Paso, TX 79901 Tel: 915-534-1488

Emergency telephone number (with hours of operation) : CHEMTREC, U.S.: 1-800-424-9300 International: +1-703-527-3877

(24/7)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

CARCINOGENICITY - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms







Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation. May cause cancer.

May be fatal if swallowed and enters airways.

May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Do not breathe vapor. Wash hands thoroughly after handling.



Section 2. Hazards identification

Response

: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: B20 Biodiesel/Diesel Blend/Gas Oil Solution

CAS number/other identifiers

CAS number : Not applicable.

Product code : Not available.

Ingredient name	%	CAS number
Fuel, diesel	≤80	68476-34-6
Biodiesel	≥20	-
Contains:		
Distillates (petroleum), hydrodesulfurized middle	-	64742-80-9
Distillates (petroleum), straight-run middle	-	64741-44-2
Distillates (petroleum), light catalytic cracked	-	64741-59-9
Kerosene "	-	8008-20-6
Naphthalene	-	91-20-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention if symptoms occur.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention.



Section 4. First aid measures

Ingestion

: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eve contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Ingestion : May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

: Adverse symptoms may include the following: Eye contact

> pain or irritation watering redness

Inhalation : No known significant effects or critical hazards.

Skin contact : Adverse symptoms may include the following:

> irritation redness

Ingestion : Adverse symptoms may include the following:

nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet or water-based fire extinguishers.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

- : Combustible liquid and vapor. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- : Decomposition products may include the following materials: carbon dioxide

carbon monoxide



Section 5. Fire-fighting measures

Special protective actions for fire-fighters

Special protective equipment for fire-fighters

- : Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures. Remove contaminated clothing and protective equipment before entering eating areas.



Section 7. Handling and storage

Conditions for safe storage, : including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

United States

Ingredient name	Exposure limits
Fuels, diesel	ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 100 mg/m³, (measured as total hydrocarbons) 8 hours. Form: Inhalable fraction and vapor
Kerosene	NIOSH REL (United States, 10/2013). TWA: 100 mg/m³ 10 hours.
Kerosine (petroleum), hydrodesulfurized	ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 200 mg/m³, (as total hydrocarbon vapor) 8 hours. ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 200 mg/m³, (as total hydrocarbon vapor) 8 hours.

Mexico

Ingredient name	Exposure limits
Fuels, diesel	ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 100 mg/m³, (measured as total hydrocarbons) 8 hours. Form: Inhalable fraction and vapor
Kerosene	ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 200 mg/m³, (as total hydrocarbon vapor) 8 hours.
Kerosine (petroleum), hydrodesulfurized	ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 200 mg/m³, (as total hydrocarbon vapor) 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.



Section 8. Exposure controls/personal protection

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use a properly fitted, air-purifying or supplied air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Various

Odor : Petroleum.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: 52°C (125.6°F) [Pensky-Martens.]

Burning time : Not applicable.

Burning rate : Not applicable.

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure: Not available.Vapor density: Not available.Relative density: 0.8 to 0.88

Solubility : Insoluble in water.

Solubility in water : Not available.

Partition coefficient: n- : Not available.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Avoid exposure - obtain special instructions before use. Do not swallow.

Incompatible materials

: Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products

 Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrodesulfurized middle	LC50 Inhalation Dusts and mists	Rat	4600 mg/m³	4 hours
Distillates (petroleum), straight-run middle	LC50 Inhalation Dusts and mists	Rat	1700 mg/m³	4 hours
Distillates (petroleum), light catalytic cracked	LC50 Inhalation Vapor	Rat	3400 mg/m³	4 hours
	LD50 Oral	Rat	3200 mg/kg	-
Kerosene	LD50 Oral	Rat	15 g/kg	-
Kerosine (petroleum), hydrodesulfurized	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Distillates (petroleum), hydrodesulfurized middle	Skin - Severe irritant	Rabbit	-	500 mg	-
Distillates (petroleum), straight-run middle	Skin - Moderate irritant	Rabbit	-	500 mg	-
Distillates (petroleum), light catalytic cracked	Skin - Severe irritant	Rabbit	-	500 mg	-
Kerosene	Skin - Severe irritant	Rabbit	-	500 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100%	-
	Skin - Moderate irritant	Rabbit	-	0.5 mL	-
Kerosine (petroleum), hydrodesulfurized	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

Classification

Product/ingredient name	OSHA	IARC	ACGIH	NTP
Kerosene	-	3	A3	-



Section 11. Toxicological information

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

There is no data available.

Specific target organ toxicity (repeated exposure)

Name	3.5	Route of exposure	Target organs
Distillates (petroleum), straight-run middle	Category 2		Not determined Not determined

Aspiration hazard

Name	Result
Distillates (petroleum), hydrodesulfurized middle	ASPIRATION HAZARD - Category 1
Distillates (petroleum), light catalytic cracked	ASPIRATION HAZARD - Category 1
Kerosene	ASPIRATION HAZARD - Category 1
Kerosine (petroleum), hydrodesulfurized	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Ingestion: May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No known significant effects or critical hazards.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: Adverse symptoms may include the following:

nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate :

: No known significant effects or critical hazards.

effects

Potential delayed effects : No known significant effects or critical hazards.



Section 11. Toxicological information

Potential chronic health effects

General: May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	28375 mg/kg 7.613 mg/L

Section 12. Ecological information

Toxicity

There is no data available.

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Fuels, diesel	>3.3	-	low
Soybean oil	7.8	-	-

Mobility in soil

Soil/water partition coefficient (Koc)

: There is no data available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1202	UN1202	UN1202
UN proper shipping name	GAS OIL SOLUTION	GAS OIL SOLUTION	GAS OIL SOLUTION
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Additional information	This product may be re-classified as "Combustible Liquid," unless transported by vessel or aircraft. Non-bulk packages (less than or equal to 119 gal) of combustible liquids, that are marine pollutants, are not regulated as hazardous materials, unless transported by vessel.	Emergency schedules (EmS) F-E, S-E	-

AERG : 128

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not available.

to Annex II of MARPOL 73/78 and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 8(a) PAIR: Naphthalene

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): Not determined.

Clean Water Act (CWA) 307: Naphthalene Clean Water Act (CWA) 311: Naphthalene

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602 **Class I Substances**

: Not listed

Clean Air Act Section 602

: Not listed

Class II Substances

DEA List I Chemicals (Precursor Chemicals) : Not listed



Section 15. Regulatory information

DEA List II Chemicals (Essential Chemicals)

: Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure		Immediate (acute) health hazard	Delayed (chronic) health hazard
Fuel, diesel Distillates (petroleum), hydrodesulfurized middle	≤80 -	Yes. Yes.	No. No.	No. No.	No. Yes.	Yes. No.
Distillates (petroleum), straight-run middle Distillates (petroleum), light catalytic cracked Kerosene	- -	No. Yes. Yes.	No. No. No.	No. No. No.	Yes. No. Yes.	Yes. Yes. No.
Kerosine (petroleum), hydrodesulfurized Naphthalene	-	Yes. No.	No. No.	No. No.	No. Yes.	No. Yes.

SARA 313

No products were found.

State regulations

Massachusetts : The following components are listed: Kerosene

New York : None of the components are listed.

New Jersey : The following components are listed: Kerosene Pennsylvania : The following components are listed: Kerosene

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	•	level	Maximum acceptable dosage level
Naphthalene	Yes.	No.	Yes.	No.

Mexico

Classification :



International regulations



Section 15. Regulatory information

International lists

: Australia inventory (AICS): Not determined. China inventory (IECSC): Not determined.

Japan inventory: Not determined. Korea inventory: Not determined.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): Not determined.

Philippines inventory (PICCS): Not determined. Taiwan inventory (CSNN): Not determined.

Chemical Weapons

Convention List Schedule

I Chemicals

: Not listed

Chemical Weapons

Convention List Schedule

II Chemicals

: Not listed

Chemical Weapons

Convention List Schedule

III Chemicals

: Not listed

Section 16. Other information

History

Date of issue mm/dd/yyyy : 07/15/2015 Date of previous issue : 03/30/2015

Version : 1.2

Revised Section(s) : 2, 5, 14, 16.

Prepared by : KMK Regulatory Services Inc. Key to abbreviations : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

