

# Mandan Refinery

## Fact Sheet



### REFINERY INFORMATION

The Mandan Refinery began operations in 1954 and today has a capacity of 74,000 barrels per day (bpd). It processes primarily sweet (low sulfur) domestic crude oil from North Dakota. The facility manufactures gasoline, diesel fuel, jet fuel, heavy fuel oils and liquefied petroleum gas. Refined products are trucked and railed from Mandan, and also shipped east via pipeline to supply the Jamestown area, eastern North Dakota and Minnesota.

### FAST FACTS

- Mandan Refinery full-time employees: Approx. 250
- Crude oil capacity: 74,000 bpd

### ENVIRONMENT

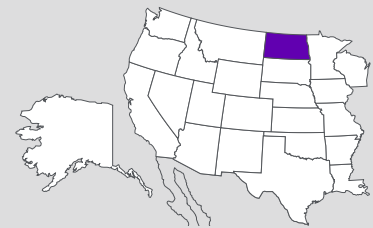
- Dedicated 640 acres as natural wildlife habitat
- Planted more than 11,000 trees with the Bismarck and Mandan
- Parks and Recreation Departments in past 25 years for Arbor Day

### HEALTH AND SAFETY

- Achieved one of the best OSHA Recordable Rate safety performances as a site in 2014
- In 2015, the refinery logged 3.8 million hours without a Days Away From Work (DAFW) injury

### COMMUNITY SUPPORT

- Donated \$800,000 in charitable giving to non-profit organizations in the Northern Great Plains in 2016
- Awarded a three-year, \$750,000 grant to Bismarck State College to develop a virtual process technology training program
- Completed a two-year, \$250,000 grant to the North Dakota Safety Council to develop a state-of-the-art training center
- Supports Child's Hope Learning Center, which provides daycare for special needs children in the Bismarck and Mandan, N.D. areas



### COMPANY PROFILE

Andeavor is a premier refining, marketing and logistics company in the western United States. Andeavor has 13,000 employees, operates 10 refineries with a combined capacity of approximately 1.2 million barrels per day, and has an extensive logistics network. Andeavor's retail marketing system includes more than 3,000 stations, marketed under multiple well-known brands.

### CONTACTS

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